

**HYSION****海雄机械**

PLASTIC INJECTION MOLDING MACHINE



HXF298PET Preform Injection Molding Machine

Technical Parameter :

MODEL: HXF 298PET			
TECHNICAL PARAMETER TABLE			
INJECTION UNIT	SCREW DIAMETER	mm	75
	SCREW L/D RATIO	L/D	24
	INJECTION CAPACITY (THEORETICAL)	cm ³	1502
	INJECTION WEIGHT(PS)	g	1592
	INJECTION PRESSURE	MPa	137
	INJECTION RATE	g/s	376

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	PLASTICIZING CAPACITY	g/s	56
	SCREW SPEED	rpm	160
CLAMPING UNIT	CLAMP FORCE	KN	2980
	OPEN STROKE	mm	600
	MAX. MOULD	mm	690
	MIN. MOULD	mm	230
	SPACE BWTWEEN TIE-BARS (W×H)	mm	605×590
	EJECTOR FORCE	KN	125
	EJECTOR STROKE	KN	150
OTHERS	EJECTOR NUMBER	n	13
	PUMP PRESSURE	MPa	13
	MOTOR POWER	KW	37/37
	HEATING POWER	KW	24.73
	MACHINE DIMENSION (L×W×H)	m	6.5×1.7×2.08
	MACHINE WEIGHT	t	9
	OIL TANK CAPACITY	L	415

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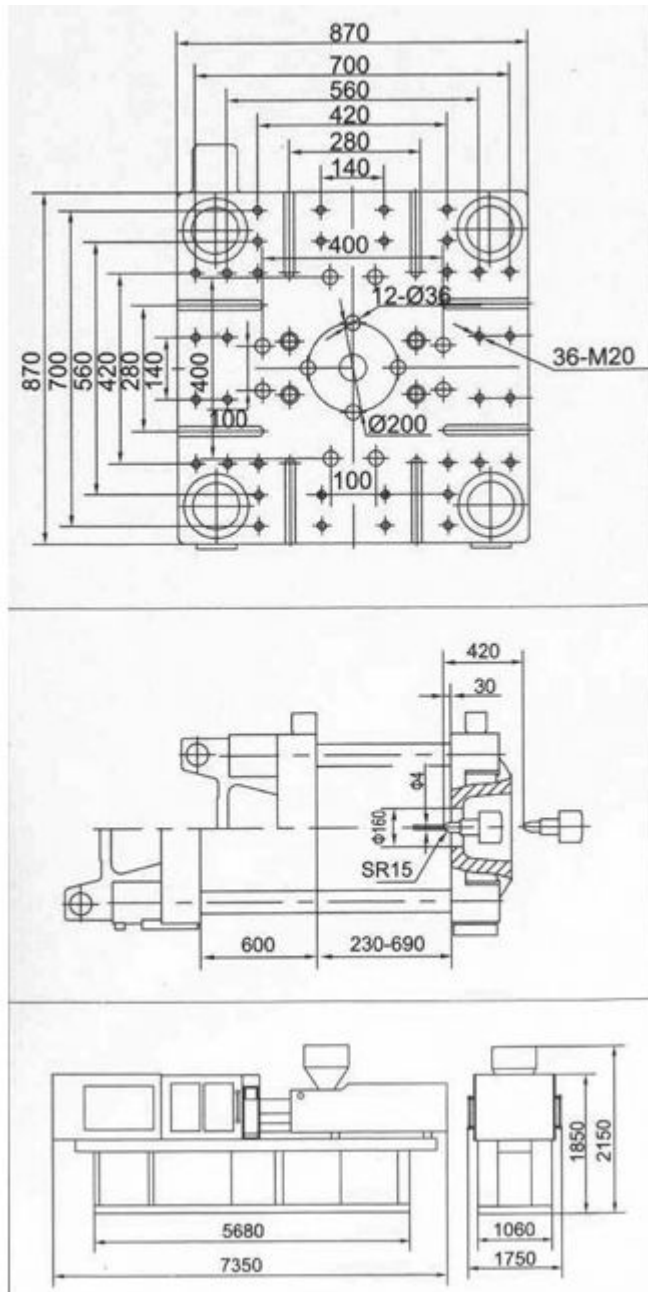
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Mold Plate Dimension:



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